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D505-1057-053
Job Sheet 197948



Part No: D505-1057-053

Job Qty: 1 pcs

Part Name: Basic Wearplate Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 8/8/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D505-1057 REV.A IPP REV:A 19.06.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs		8/8/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S222999

Part: D505-1057-053

Job No: 197948

Serial No/Batch: S222999

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH19-31 Issue 1-FAA-STC SH043671

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

PKM

012441

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C36A	Bolt	9 Ea (9 ea)	101-Packaging 1 - Pick Kit	FM138009
D2652	Bushing	18 pcs (18 ea)	101-Packaging 1 - Pick Kit	5221223
D3672-7	Washer, Phenolic	18 pcs (18 ea)	101-Packaging 1 - Pick Kit	5131568
D5646-041	Wearplate Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5213408
D5646-045	Wearplate Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	521904
D5646-047	Wearplate Assembly	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5221924
MS21043-3	Nut	9 Ea (9 ea)	101-Packaging 1 - Pick Kit	5203262
NAS1149C0332R	Washer (AN960C10L)	9 Ea (9 ea)	101-Packaging 1 - Pick Kit	5211548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	AN3C36A	9	251	0
	D2652	18	433	0
	D3672-7	18	549	0
	D5646-041	1	1	0
	D5646-045	1	1	0
	D5646-047	1	1	0
	MS21043-3	9	929	0
	NAS1149C0332R	9	4,426	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐									
Date :	Sequence #:	QTY Affected :		MRB (QS1042)									
Description Work Order Deviation		Disposition											
Root Cause		FAULT CATEGORY											
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐					
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐					
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐					
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐					
Material ☐		Crimp/kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐					
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐					
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐							
Human Factors ☐													
		Other/Details:											

Completed By

Lead hand / Supervisor

QC / QA Coordinator

5.2 D505-1057-013/-014/-113/-114 Float Skidtubes

QTY -013	QTY -014	QTY -113	QTY -114	QTY -043	QTY -053	QTY -153	QTY -071	P/N	DESCRIPTION
X								D505-1057-013	LH FLOAT SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
	X							D505-1057-014	RH FLOAT SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
		X						D505-1057-113	LH FLOAT SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
			X					D505-1057-114	RH FLOAT SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
1	1	1	1	X				D505-1057-043	REPLACEMENT SKIDTUBE
1	1				X			D505-1057-053	BASIC WEARPLATE KIT
		1	1			X		D505-1057-153	HEAVY DUTY WEARPLATE KIT
1	1	1	1				X	D505-1057-071	GROUND HANDLING KIT
()				1				D5634-041	FLOAT SKIDTUBE ASSEMBLY
					1			D5646-041	WEARPLATE ASSEMBLY
					1			D5646-045	WEARPLATE ASSEMBLY
					1	1		D5646-047	WEARPLATE ASSEMBLY
						1		D5647-041	WEARPLATE ASSEMBLY
							2	D5730-041	LUG ASSEMBLY
2		2						D5638-1	SADDLE OUTBD, LH
	2		2					D5638-2	SADDLE OUTBD, RH
2		2						D5639-1	SADDLE INBD, LH
	2		2					D5639-2	SADDLE INBD, RH
2	2	2	2					D5642-1	SADDLE SPACER
2	2	2	2					D5643-1	SADDLE SPACER
16	16	16	16		18	22	8	D2652	BUSHING
10	10	10	10					D3533-1	SET SCREW
36	36	36	36					D3672-3	PHENOLIC WASHER
16	16	16	16		18	22	8	D3672-7	PHENOLIC WASHER
7	7	7	7		9	11		AN3C35A	BOLT
							4	AN3C37A	BOLT
8	8	8	8					AN3C41A	BOLT
12	12	12	12					AN4C6A	BOLT
12	12	12	12					AN4C10A	BOLT
22	22	22	22			11	4	NAS1149C0332R	WASHER
36	36	36	36					NAS1149C0432R	WASHER
15	15	15	15		9	11	4	MS21043-3	NUT, SELF-LOCKING
12	12	12	12					MS21043-4	NUT, SELF-LOCKING
1	1	1	1					D2856-400-7200	PROTECTIVE TAPE (OR 3M 8681HS)